

# PALINAL

High Technology Paint

## 873.GT05

FONDO 2K\_ BAGNATO | BAGNATO

2K FILLER WET | WET

2004/42/IIB (c) (540) 540

|          |          |   |
|----------|----------|---|
| 873.GT05 | GRIGIO   | GREY   GRIS   GRIS   GRAU                   |
| 873.GT11 | BIANCO   | WHITE   BLANC   BLANCO   WEIß               |
| 873.GT22 | NERO     | BLACK   NOIR   NEGRO   SCHWARZ              |
| 873.GT00 | INCOLORE | COLORLESS   INCOLORE   INCOLORO   FARBLOSES |

### PREPARAZIONE

 Preparation | Préparation |  
 Preparación | Vorbereitung

### ISOLANTE

 Insulating | Isolant  
 Aislante | Isolierend

### BAGNATO-BAGNATO

 Wet-Wet | Humide-Humide |  
 Húmedo-Húmedo | Nass-Nass


### RAPPORTO MISCELA

 Mixing ratio | Rapport de mélange |  
 Relación de Mezcla | Mischungsverhältnis

100 : 40 VOL

100 : 40 VOL

100 : 33 VOL

100 : 33 VOL

### PRODOTTO

Product | Produit | Producto | Produkt

**873.GT**

100 VOL

100 VOL

### CATALIZZATORE

Hardener | Catalyseur | Catalizador | Katalysator

**993.MS—MAXY SOLID**  
**293.HS20 UHS**

40 VOL

40 VOL

33 VOL

33 VOL

### DILUENTE

Thinner | Diluant | Diluyente | Verdünner

**075.0020 STANDARD**  
**075.0015 FAST**  
**075.0030 SLOW**

40 VOL

40 VOL






50 VOL

50 VOL

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| PRODOTTO<br>PRODUCT   PRODUIT  <br>PRODUCTO   PRODUKT | CATALISI<br>CATALYSIS   CATALYSE  <br>CATÁLISIS   KATALYSE |          | DILUIZIONE<br>DILUTION   DILUTION  <br>DILUCION   VERDÜNNUNG |                             |
|---|--|----------|--|-----------------------------|
| 873.GT05   GT00   GT11   GT22                         | 993.MS--   | 293.HS20 | 075.0020<br>(With 993.MS--)                                  | 075.0020<br>(With 293.HS20) |
| 50 g  | 15 g   | 12,5 g   | 15 g   | 20 g                        |
| 100 g   | 30 g   | 25 g     | 30 g   | 40 g                        |
| 150 g   | 45 g   | 37,5 g   | 45 g   | 60 g                        |
| 200 g   | 60 g   | 50 g     | 60 g   | 80 g                        |
| 250 g   | 75 g   | 62,5 g   | 75 g   | 100 g                       |
| 300 g   | 90 g   | 75 g     | 90 g   | 120 g                       |
| 350 g   | 105 g  | 87,5 g   | 105 g  | 140 g                       |
| 400 g   | 120 g  | 100 g    | 120 g  | 160 g                       |
| 450 g   | 135 g  | 112,5 g  | 135 g  | 180 g                       |
| 500 g   | 150 g  | 125 g    | 150 g  | 200 g                       |
| 600 g   | 180 g  | 150 g    | 180 g  | 240 g                       |
| 700 g   | 210 g  | 175 g    | 210 g  | 280 g                       |
| 800 g   | 240 g  | 200 g    | 240 g  | 320 g                       |
| 900 g   | 270 g  | 225 g    | 270 g  | 360 g                       |
| 1000 g  | 300 g  | 250 g    | 300 g  | 400 g                       |

I dati si riferiscono all'applicazione standard | Data refer to standard application | Les données se réfèrent à l'application standard | Los datos se refieren a la aplicación standard | Die Daten beziehen sich auf die Standardanwendung

|   | APPLICAZIONE<br>Application   Application  <br>Aplicación   Anwendung   | ISOLANTE<br>Insulating   Isolant<br>Aislante   Isolierend | BAGNATO-BAGNATO<br>Wet-Wet   Humide-Humide  <br>Húmedo-Húmedo   Nass-Nass |
|---|---|---|---|
|  | <b>POT</b><br>Pot life (20° C)   Vie en pot (20° C)  <br>Vida de la mezcla (20 °C)   Topfzeit (20° C)   | 2 h   | 2 h   |
|  | <b>VISCOSITÀ APPLICAZIONE</b><br>Application viscosity   Viscosité d'application  <br>Viscosidad de aplicación   Spritzviskosität                               | 16" ±1" DIN/4   | 16" ± 1" DIN/4  |
|  | <b>REGOLAZIONE DELLA PISTOLA</b><br>Airbrush adjustament   Regulación de la pistola  <br>Réglage du pistolet   Sprühpistoleneinstellung                         | 2 Giri   Turns   Tours  <br>Vueltas   Umdrehungen         | 2 Giri   Turns   Tours  <br>Vueltas   Umdrehungen                         |
|   | <b>UGELLO</b><br>Nozzle   Buse   Boquilla   Düse  | 1,2-1,3   | 1,2-1,3   |
|   | <b>PRESSIONE ARIA</b><br>Air Pressure   Pression de l'air  <br>Presión de aplicación   Luft   | 1,8-2,2 HVLP - RP   | 1,8-2,2 HVLP - RP   |
|  | <b>NUMERO MANI</b><br>Number of coats   Nombre des couches  <br>Numero de capas   Anzahl Spritzgänge  | 2   | 2   |
|  | <b>INTERVALLO TRA LE MANI</b><br>Time interval between coats  <br>Intervalle entre les couches   Intervalo entre capas  <br>Intervall zwischen den Spritzgängen | 5'-10'  | 5'-10'  |

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**ESSICCAZIONE & RESA**

 Drying & Yield | Séchage & Rendement |  
 Secado & Rendimiento | Trocknung & Ergiebigkeit

|  |   |  |        |
|--|---|--|--------|
|   | <b>APPASSIMENTO</b><br>Flash time   Tiempo de secado  <br>Flétrissement   Ablüfzeit   | -  | -      |
|   | <b>FUORI POLVERE</b><br>Dry dust free   Hors poussière   Fuera polvo<br>  Staubtrocken  | 10'  | 10'    |
|   | <b>PRONTO AL MONTAGGIO</b><br>Ready to use   Prêt pour le montage  <br>Listo para el montaje   Montagefest                              | -  | -      |
|   | <b>ESSICCAZIONE COMPLETA</b><br>Through drying   Séchage complet   secado completo<br>  vollständige Trocknung                          | <b>20 °C:</b> 2h<br><b>60 °C:</b> 15' Effettivi   Actual Time  <br>Effectives   Reales   Effektive | -      |
|   | <b>IR – ONDE MEDIE</b><br>IR – Medium Waves   IR – Onde moyennes<br>IR – Ondas medias   IR – Mittlere Wellen                            | 10'  | -      |
|  | <b>IR – IRRADIANTI A GAS</b><br>IR – Gas-fired radiant heaters   IR – Radiants gaz<br>IR – Radiantes a gas   IR – Gas-Strahler          | 5'   | -      |
|   | <b>SPESSORE FILM SECCO</b><br>Dry film thickness   Espesor de película seca  <br>Épaisseur de la pellicule sèche   Trockenschichtstärke | 30-40µ   | 30-40µ |
|  | <b>RESA RFU –M<sup>2</sup> / KG x 1 µ</b><br>Yield RFU   Rendement RFU<br>Rendimiento RFU   Ergiebigkeit RFU                            | 450  | 450    |

**CARTEGGIATURA**




 Sanding | Ponçage  
 Lijado | Schmirgeln

**ISOLANTE**

 Insulating | Isolant  
 Aislante | Isolierend

**BAGNATO-BAGNATO**

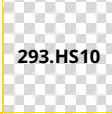
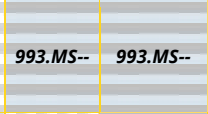
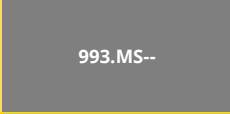

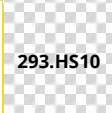
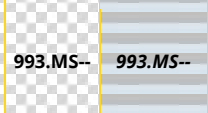
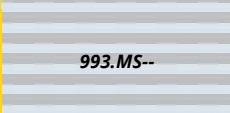
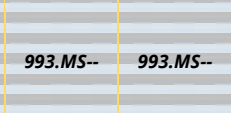
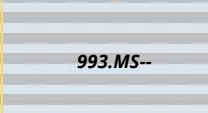
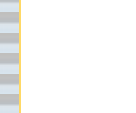
 Wet-Wet | Humide-Humide  
 | Húmedo-Húmedo | Nass-Nass




|   |   |  |     |
|---|---|--|-----|
|  | <b>ROTO ORBITALE SECCO</b><br>Roto-orbital dry sanding   Orbital à sec<br>Roto-orbital seco   Exzenterschleifer Trocken                             | P500-P600                                | -   |
|  | <b>ROTO ORBITALE BAGNATO</b><br>Roto-orbital wet sanding   Orbital humide<br>Roto-orbital mojado   Exzenterschleifer Nass                           | -  | -   |
|  | <b>CART MANUALE BAGNATO</b><br>Manual wet sanding   ponçage manuel humide   lijado<br>manual en húmedo   manuelles schmirgeln auf<br>feuchtem grund | -  | -   |
|  | <b>CART MANUALE SECCO</b><br>Dry manual sanding   Ponçage manuel à sec   Lijado<br>manual a seco   Handschliff Trocken                              | P600 – P800                              | -   |
|  | <b>SOVRAVERNICIABILE</b><br>Overcoatable   Survernissable   Repintable<br>  Überstreichbar  | <b>20°C:</b> 2h<br><b>60°C :</b> 15'-20' | 20' |

**PRODOTTI COMPLEMENTARI**

| Complementary products | Produits complémentaires | Productos complementarios | Komplementäres Produkt

| CATALIZZATORE                                     |   | DILUENTE   |  |
|---|---|--|--|
| Hardener   Catalyseur   Catalizador   Katalysator |   | Thinner   Diluant   Diluyente   Verdünner        |  |
| <b>993.MS--</b>                                   | Standard Maxi solid                           |  |  |
| <b>293.HS20</b>                                   | Standard UHS                                  |  |  |
| <b>293.HS10</b>                                   | Rapido   Fast   Rapide   Rápido   Schnell UHS |  |  |
| <b>075.0020</b>                                   |   | Standard   |  |
| <b>075.0015</b>                                   |   | Rapido   Fast   Rapide   Rápido   Schnell < 15°C |  |
| <b>075.0030</b>                                   |   | Lento   Slow   Lent   Lento   Langsam > 25°C     |  |

|   | ARIA   |  |   | FORNO  |  | I.R.   |  |
|---|--|--|---|--|--|--|--|
|   | Air   Air   Aire   Air   |  |   | Oven   Four   Horno   Ofen   |  |  |  |
|   | 12°C/18°C  | 18°C/25°C  | 25°C/35°C   | 40°C   | 60°C   | 10' - 15' I.R.   | 5' - 10' I.R./GAS  |
| <b>BAGNATO SU BAGNATO</b><br>Wet-Wet   Humide-Humide<br>  Húmedo-Húmedo   Nass-Nass |  <b>293.HS10</b>  |  <b>993.MS--</b>  |  <b>993.MS--</b>  |  <b>993.MS--</b>  |  |  |  |
| <b>ISOLANTE</b><br>Insulating   Isolant   Aislante   Isolierend                     |  <b>293.HS10</b> |  <b>993.MS--</b> |  <b>993.MS--</b> |  <b>993.MS--</b> |  <b>993.MS--</b> |  <b>993.MS--</b> |  <b>993.MS--</b> |

|   |   |
|---|---|
|  MOLTO CONSIGLIATO | Very Suggested   Très Recommandé   Muy Recomendado   Sehr Empfohlenes |
|  CONSIGLIATO       | Suggested   Recommandé   Aconsejado   Empfohlen                       |
|  APPLICABILE       | Applicable   Applicable   Aplicable   Anwendbar                       |

**CONSERVABILITA'**

 Storing | Durée de conservation |  
 Tiempo de conservación | Haltbarkeit

**CONSERVABILITA'**

 Storing | Durée de conservation |  
 Tiempo de conservación | Haltbarkeit

 24 Mesi | Months | Mois | Meses | Monate  
 5 < °C < 35

**PALINAL**

High Technology Paint

# 873.GT05

## FONDO 2K\_ BAGNATO | BAGNATO

2K FILLER WET | WET

2004/42/IIB (c) (540) 540

|          |          |   |
|----------|----------|---|
| 873.GT05 | GRIGIO   | GREY   GRIS   GRIS   GRAU                   |
| 873.GT11 | BIANCO   | WHITE   BLANC   BLANCO   WEIß               |
| 873.GT22 | NERO     | BLACK   NOIR   NEGRO   SCHWARZ              |
| 873.GT00 | INCOLORE | COLORLESS   INCOLORE   INCOLORO   FARBLOSES |

### DESCRIPTION

Wet-on-wet acrylic filler. If required, it can also be used as an insulating filler or medium. It can be applied directly on cataphoresis, even if the surface is not sanded.

### COLOUR VARIANTS

873.GT05 GREY  
873.GT11 WHITE  
873.GT22 BLACK  
873.GT00 COLOURLESS

### PRODUCT FEATURES - BENEFITS

- Speed: It can be over-painted after 20 minutes with the possibility of sanding small impurities (imperfections, etc.).
- Direct application on cataphoresis, even if the surface is not sanded.
- Vertical application: easy to apply without dripping risk
- Filling yield: equivalent to that of a good insulating agent
- Final aesthetic appearance: the enamel (water | solvent) applied on the 873.GT filler (both in the wet | wet and insulating version) takes on a mirror-like, full, well-spread and bright appearance. No absorption and contour mappings; the grouted areas are not highlighted.

### DIRECTIONS FOR USE

#### WET ON WET VERSION

Application of 2 coats, flash-time between coats: 5 minutes at 20°C

After about 20 minutes at 20°C application of the final solvent/water-based enamel.

In the presence of possible impurities, the filler can be sanded with P1000 paper after 20 minutes at 20°C.

#### INSULATING FILLER VERSION

Using it as an insulating filler, it can be sanded with P800 paper after 2 hours at 20°C or after 15 minutes at 60°C.

### TOOL WASHING

Use washing thinner code 044----- or nitro thinner code 047-----.

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